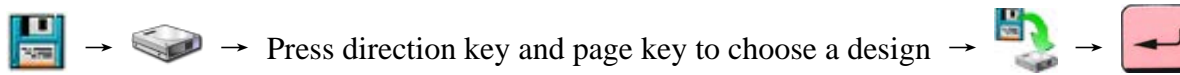


# D 1 9 Control System Fast Manual



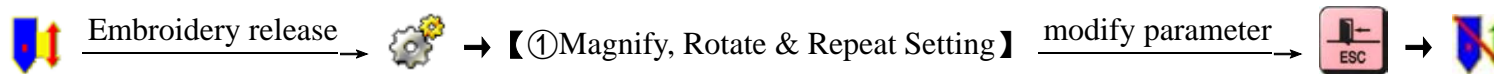
## A: Input Designs



## B: Choose a Design



## C: Manual modification method



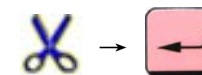
## D: Position Idling



## G: Design border operation



## I: Manual Trimming



## E: Return to start point



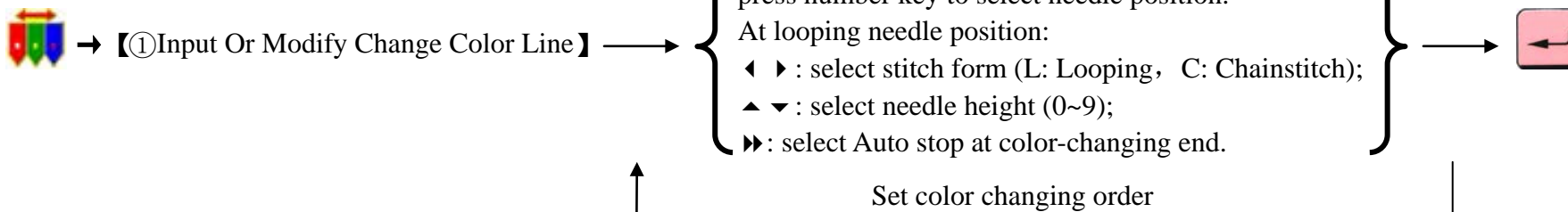
## H: Return to stop point



## J: Manually shifting head






## F: Set color changing order





## K: Set cyclic embroidery

 → 【②Common Parameter】 → 【①Embroidery Assistant Parameter】 → 【②To Do Cyclic Emb.】 change to "Yes" → 



## L: Manual select chain or loop stitch

 → 【③Manual Shift Stitch Form】 →  → Select stitch form → 

## M: Setting another start

 → 【⑤Setting Another Start】 → Move frame to offset point → 



## N: Close Bad head

 → 【⑦ON/OFF Machine Head】 →  → Use “◀ ▶” and number key to select head for activation → Perform the operation

## O: Thread-loosing Position Adjustment

 → 【⑧Thread Loosing Posi. Adj.】 →  → Adjust Thread-loosing Position → 

## P: Manual Needle Height Adjustment


 → 【⑨Needle Height Adj.】 →  → Input Set Value → Perform the operation

## Q: Manual Color-Changing

Press number key to input needle position

## R: Let Needle Down

 → 【④Stitch Stop Down】 → 

**Note:**  as Function Shift;